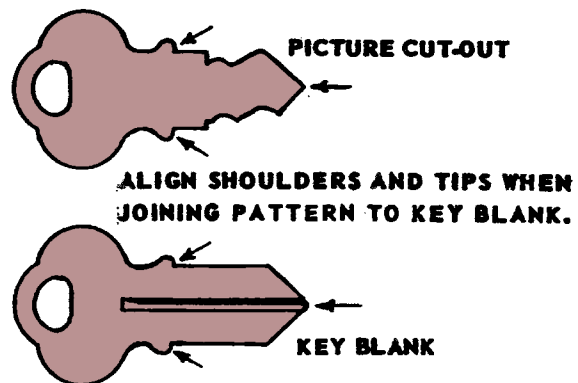


HOW TO USE SILHOUETTE CODES FOR DOUBLE-SIDED KEYS

Instead of investing in an expensive set of cut keys to serve as guides for duplication, a new method is hereby suggested. Exact size, printed sheets of various keys can act as patterns to direct the cutting of key blanks. Follow the method described and it should make it possible to produce a good, useable key.

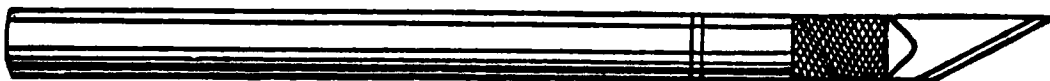
(1) - Select the picture of the key to be duplicated. This is going to be cut out along the outline. Place a sheet of cardboard in back of the page, so as not to cut into the pages behind it. Then carefully, cut around the outline of the silhouette needed. It is recommended that an Exacto razor knife with a No. 11 blade be used for the cutting. When finished, you should have a perfect example of the cut key. Perhaps you would prefer instead, to make a tracing and use that as the guide. This method however, may not end as an exact outline of the original picture.

(2) - Next, place the proper key blank on a flat surface with the groove or valley, facing up. Lay the cut picture onto the blank, making sure that the black side of the paper faces the blank. The green side will then be up. Carefully align the shoulders and tip end of the picture with those on the key blank. Wrap scotch tape around the cut paper key and the key blank. **MAKE SURE** each are properly positioned together, before and after taping!



(3) - Then place these in the jaw of the key machine, with the green paper silhouette facing you. Carefully cut away the key blank metal that extends beyond the paper pattern. Do this on both sides of the blank with a single angle file cutter. This seems to be the easiest cutter type to use for these operations.

(4) - When finished cutting the key blank according to the pattern, remove the scotch tape and paper. Deburr the key.























AN EXACTO KNIFE, WITH No. 11 BLADE

SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED





















H2001-H2576

USE K-4 KEYWAY

 H2001	 H2002	 H2003	 H2005	 H2006
 H2007	 H2008	 H2009	 H2011	 H2013
 H2016	 H2017	 H2019	 H2022	 H2023
 H2025	 H2028	 H2029	 H2030	 H2031





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2033-H2054

 H2033	 H2034	 H2035	 H2036	 H2037
 H2038	 H2039	 H2040	 H2041	 H2042
 H2043	 H2044	 H2046	 H2047	 H2048
 H2049	 H2050	 H2052	 H2053	 H2054





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2055-H2083

 H2055	 H2056	 H2058	 H2059	 H2060
 H2061	 H2062	 H2064	 H2065	 H2067
 H2068	 H2073	 H2074	 H2077	 H2078
 H2079	 H2080	 H2081	 H2082	 H2083





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2084-H2110

 H2084	 H2085	 H2086	 H2088	 H2090
 H2092	 H2094	 H2095	 H2096	 H2097
 H2098	 H2100	 H2101	 H2102	 H2103
 H2104	 H2105	 H2107	 H2108	 H2110





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2111-H2133

 H2111	 H2112	 H2114	 H2115	 H2116
 H2117	 H2118	 H2119	 H2120	 H2121
 H2122	 H2124	 H2125	 H2126	 H2128
 H2129	 H2130	 H2131	 H2132	 H2133





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2134-H2157

				
H2134	H2135	H2136	H2137	H2138
				
H2139	H2141	H2142	H2144	H2145
				
H2146	H2147	H2148	H2149	H2150
				
H2151	H2152	H2154	H2155	H2157





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2158-H2178

 H2158	 H2159	 H2160	 H2161	 H2162
 H2163	 H2164	 H2165	 H2166	 H2168
 H2169	 H2170	 H2171	 H2172	 H2173
 H2174	 H2175	 H2176	 H2177	 H2178





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2179-H2202

				
H2179	H2180	H2181	H2182	H2183
				
H2184	H2185	H2186	H2189	H2190
				
H2191	H2192	H2193	H2194	H2195
				
H2196	H2198	H2199	H2200	H2202

SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2204-H2233

				
H2204	H2205	H2206	H2209	H2210
				
H2211	H2212	H2213	H2215	H2217
				
H2218	H2222	H2223	H2224	H2226
				
H2228	H2229	H2230	H2231	H2233

H2235-H2259



H2235



H2236



H2237



H2238



H2239



H2241



H2242



H2243



H2244



H2245



H2247



H2248



H2250



H2251



H2252



H2253



H2254



H2255























H2257



H2259





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2260-H2292

				
H2260	H2263	H2265	H2267	H2268
				
H2271	H2272	H2275	H2277	H2278
				
H2280	H2281	H2283	H2284	H2286
				
H2287	H2288	H2289	H2291	H2292





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2295-H2323

				
H2295	H2296	H2297	H2298	H2300
				
H2301	H2302	H2304	H2306	H2307
				
H2308	H2310	H2311	H2312	H2313
				
H2314	H2315	H2318	H2321	H2323





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2324-H2349

				
H2324	H2327	H2328	H2329	H2330
				
H2331	H2332	H2333	H2334	H2335
				
H2336	H2337	H2340	H2341	H2342
				
H2343	H2346	H2347	H2348	H2349

SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2350-H2374

				
H2350	H2351	H2352	H2354	H2355
				
H2356	H2357	H2358	H2361	H2362
				
H2364	H2365	H2366	H2368	H2369
				
H2370	H2371	H2372	H2373	H2374

SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2375-H2397



H2375



H2376



H2377



H2379



H2380



H2382



H2383



H2385



H2386



H2387



H2388



H2389



H2390



H2391



H2392



H2393



H2394



H2395



H2396



H2397

SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2398-H2436



H2398



H2399



H2400



H2405



H2409



H2413



H2416



H2419



H2421



H2422



H2423



H2424



H2425



H2426



H2427



H2428



H2429



H2432























H2435



H2436

SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2437-H2475

 H2437	 H2439	 H2441	 H2442	 H2444
 H2445	 H2447	 H2449	 H2451	 H2452
 H2453	 H2456	 H2459	 H2463	 H2467
 H2469	 H2470	 H2471	 H2472	 H2475

SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2476-H2507



H2476



H2477



H2478



H2481



H2482



H2484



H2486



H2487



H2490



H2491



H2493



H2496



H2499



H2500



H2501



H2502



H2504



H2505























H2506



H2507





















SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2509-H2543

 H2509	 H2510	 H2513	 H2514	 H2515
 H2516	 H2517	 H2519	 H2521	 H2523
 H2525	 H2527	 H2529	 H2530	 H2533
 H2535	 H2536	 H2539	 H2541	 H2543

SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2544-H2574

				
H2544	H2545	H2546	H2548	H2549
				
H2550	H2551	H2552	H2553	H2555
				
H2557	H2558	H2559	H2562	H2567
				
H2568	H2570	H2571	H2573	H2574

SILHOUETTE CODES FOR CHICAGO DOUBLE-SIDED

H2576



H2576